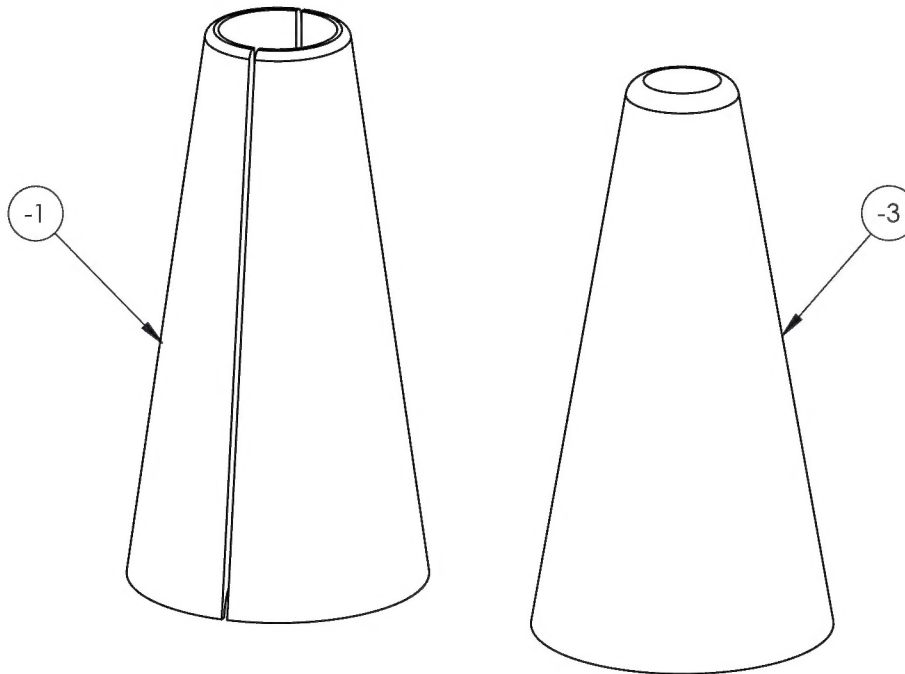


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REMOVED SAFETY WIRE NOTCH AND ADDED NEW REVISIONS TABLE. CH'D MATERIAL FROM Ø2 O.D. AND NOTE 1 FROM SAW IN HALF W/ .060-.032 SAW.	6/26/2007	WP	DW
1A		CH'D TITLEBLOCK & REVISION BLOCK. ADDED ENGRAVE NOTE.	1/21/2010	RJC	RW
2	16-0026	CH'D ANGLE DIM WAS 7° IS (6.72°).	2/8/2016	RJC	JAG
3	16-0152	CH'D P/N WAS RBT18803 IS RBT18803-1. -1 CH'D DESCRIPTION WAS BOOT INSTALL & REMOVAL TOOL IS BOOT REMOVAL TOOL; CH'D DIM WAS 1.057 IS 1.00, WAS 1.84 IS 2.000, WAS Ø.807 IS .825, WAS 2.00 IS 2.10, WAS .20 IS .25, WAS (6.72°) IS (7.83°); REMOVED DIM .20 X 45°; ADDED DIM .19 X 45°, R.25, R.06. -3 ADDED TO ASSEMBLY.	9/27/2016	SM	JAG

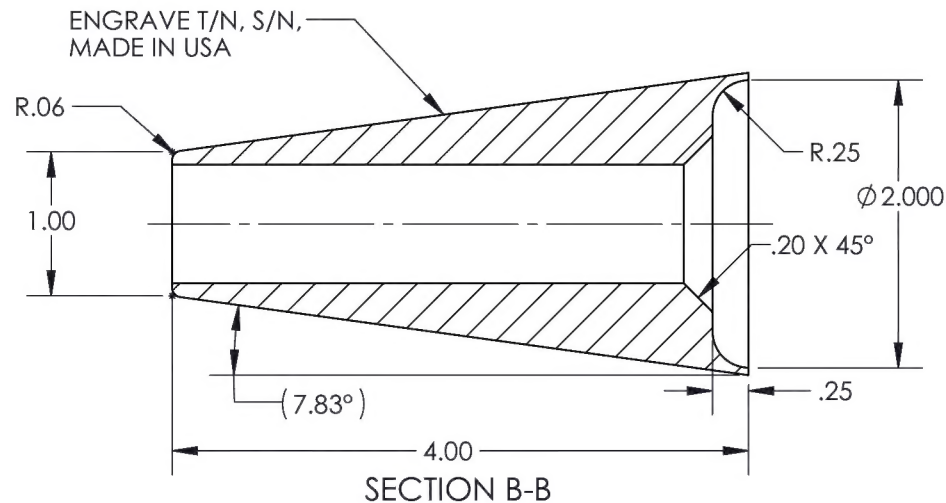
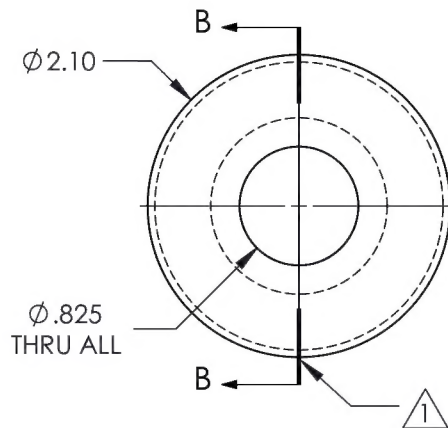


<b>DART</b> AEROSPACE	
TITLE <b>BOOT INSTALL &amp; REMOVAL TOOL</b>	
DWG NO. <b>RBT18803</b>	REV <b>3</b>
MAT'L <b>UNTREATED</b>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
SPEC DRAWN BY: <b>MACKOVJAK</b>	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: <b>DUERFELDT</b>	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: <b>ANDERSON</b>	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: <b>LINDSAY</b>	USED ON MODEL
APPROVED: <b>GILBERT</b>	269
SCALE <b>3:4</b>	DATE <b>9/27/2016</b>
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1 SET	BOOT REMOVAL TOOL	WHITE DELRIN		2
			-3	1	BOOT INSTALL TOOL	WHITE DELRIN		3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REMOVED SAFETY WIRE NOTCH AND ADDED NEW REVISIONS TABLE. CH'D MATERIAL FROM Ø2 O.D. AND NOTE 1 FROM SAW IN HALF W/.060-.032 SAW.	6/26/2007	WP	DW
1A		CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE.	1/21/2010	RJC	RW
2	16-0026	CH'D ANGLE DIM WAS 7° IS (6.72°).	2/8/2016	RJC	JAG
3	16-0152	-1 CH'D DESCRIPTION WAS BOOT INSTALL & REMOVAL TOOL IS BOOT REMOVAL TOOL; CH'D DIM WAS 1.057 IS 1.00, WAS 1.84 IS 2.000, WAS Ø.807 IS .825, WAS 2.00 IS 2.10, WAS .20 IS .25, WAS (6.72°) IS (7.83°); REMOVED DIM .20 X 45°; ADDED DIM .19 X 45°, R.25, R.06.	9/28/2016	SM	JAG



SECTION B-B

NOTE:

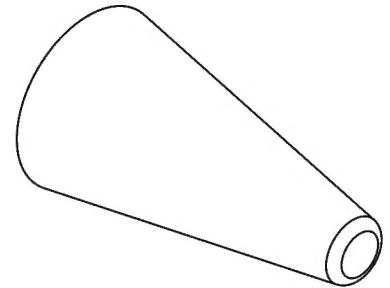
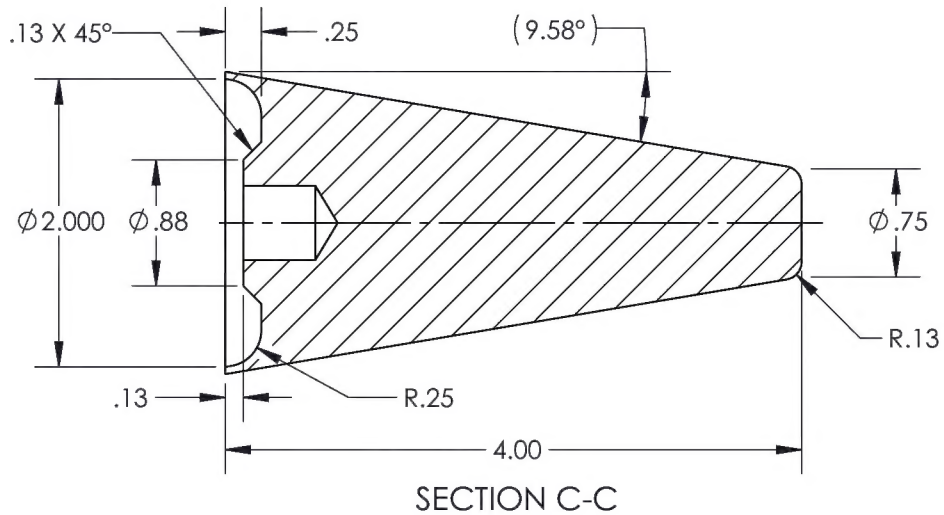
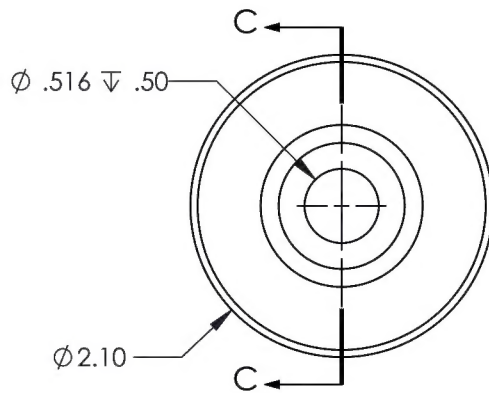
1 SAW IN HALF AND MILL BEFORE TURNING.

BOOT REMOVAL TOOL

<b>DART</b> AEROSPACE	
TITLE <b>BOOT INSTALL &amp; REMOVAL TOOL</b>	
DWG NO. <b>RBT18803-1</b>	REV <b>3</b>
MAT'L WHITE DELRIN	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 3:4	DATE 7/1/2005
	SHEET 2 OF 3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	16-0152	-3 ADDED TO ASSEMBLY.	9/28/2016	SM	JAG



(-3)

BOOT INSTALL TOOL

<b>DART AEROSPACE</b>	
TITLE <b>BOOT INSTALL &amp; REMOVAL TOOL</b>	
DWG NO. <b>RBT18803-3</b>	REV <b>3</b>
MAT'L WHITE DELRIN	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 3:4	DATE 9/27/2016
	USED ON MODEL 269
	SHEET 3 OF 3